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ASSY QTY ASSY QTY

B/O

Part #

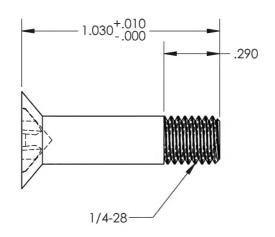
4.5NR-13

UNIT QTY

Description

LOCK BEARING SCREW

REVISIONS REVISIONS									
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED				
		ADDED DRAWING TO SHOW MODIFICATIONS TO MS24694-S112.	7/21/2014	JAG	DW				
Α	14-0095	ADDED BAG & LABEL NOTE,	7/28/2014	DPD	RW				

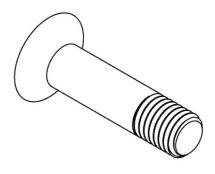


Material

STEEL

B/O INFORMATION OR SPECIFICATIONS

1/4-28 X 1-5/8 MS24694-S112 (MODIFIED)



NOTE: BAG & LABEL WITH BATCH NUMBER.

DART								
LOCK BEARING SCREW								
4.5NR-13								
MAT'L STEEL		DRAWN BY:	GILBERT					
UNLESS OTHERWISE DIMENSIONS ARE I		APPROVED	D Weil	,				
VVV 1 DOE	IONS ± 1/32	HEAT TREAT						
VV ± 04	GLES ±.5°	FINISH						
1. BREAK ALL SHARP EDG	ES .015 x 45°	SPEC						
OR .015R 2. DIMENSIONAL LIMITS AR	NAL LIMITO ADDI V AFTED		USED ON MODEL					
PLATING	PLI AFIEK							
SCALE 2:1	DATE 7/	18/2014	SHEET 1 OF	1				